

Chest heated ironer with integrated feeder, folder, cross folder & stacker

CFFS 500



Features

- Chest heated ironer with integrated feeder, folder, cross folder and stacker
 - Possibility for 1 person to operate the ironer
 - High quality ironing
- Insulating hood & finger guard
- "Easy Clamp" feeding system
 - Clamping by air pressure: efficient and reliable compared with spring activated clamps
 - Automatic spreading by clamps after introduction of corners
 - Programmable clamp action, speed, tension, distance between pieces
 - Programmable elasticity of the linen in order to ensure flat and precise feeding
- Length folding
 - Length-fold by airblast: programmable air pressure for accurate blasting
 - Choice selfedge: in- or outward (2 lengthfold)
 - Automatic folding: according the program (1, 2 or 3 lengthfolds)
 - Reject by-pass after wrong clamping

- Cross-folding
 - $1^{\rm st}$ cross fold by airblast, $2^{\rm nd}$ fold by mechanical fold, $3^{\rm rd}$ fold by flip-and-stack
 - Automatic folding according the program: 2 or 3 folds
- Stacker
- Output towards operator
- Stacking programmable per units

Control

- Microcontrol
- Touch screen (10" color)
- Possibility to program up to 30 programs
- The settings depend on the type of linen
- Speed, temperature, tension clamps, elasticity sheet, lengths, widths, stacked height
- Logging of errors (e.g. low pressure, hydraulics, gas, air, pressure, etc.)
- Possibility to consult statistics (e.g. energy consumption, piece counter, padding change, etc.)



Roll diameter Chest Length Width Ironing speed Minimum Maximum Average output/production:	500 mm 873 mm 2000 / 2500 / 3000 / 3300 mm 1,5 m/min 6,5 - 12 m/min
Length Width Ironing speed Minimum Maximum Average output/production:	2000 / 2500 / 3000 / 3300 mm 1,5 m/min
Width Ironing speed Minimum Maximum Average output/production:	2000 / 2500 / 3000 / 3300 mm 1,5 m/min
Width Ironing speed Minimum Maximum Average output/production:	1,5 m/min
Minimum Maximum Average output/production:	
Minimum Maximum Average output/production:	
Average output/production:	6,5 - 12 m/min
Average output/production:	
	75 / 95 / 115 / 125 kg/h
50% residual moisture	, , , , , , , , , , , , , , , , , , , ,
Operation	NACH CL . OV
Maximum width of linen	Width of chest - 2% 150 °C
Minimum temperature	
Maximum temperature for polyester	175 °C
Maximum temperature for nomex	200 ℃
Electric heating	0.05 1144
Fan motor	0,25 kW
Roll motor	0,75 kW
Roll motor (high speed option)	1,5 kW
Hydraulic pump motor	0,37 rpm
Oil circulation pump	2,2 kW
Heating	30 / 40 / 45 / 45 kW
220V/50Hz/3	100 / 125 / 125 A
380V/50Hz/3	50 / 63 / 80 / 80 A
Gas heating	
Pressure gas inlet	Minimum 20 mbar
Diameter gas inlet	1/2 "
Gas outlet	90 m³/h
	260 ℃
Throughput diameter	90 mm
220V/50Hz/3	80 A
380V/50Hz/3	40 A
Noise level	65 dB
Steam outlet	
	650 m³/h
	100 °C (T° 170 °C)
Throughput diameter	75 mm
Air intake	
	450 /min
Diameter	1/2 "
Pressure	Minimum 6 bar
Air supply	2000 m³/h
Dimensions (HxWxD)	1430x3830x2155 mm 1430x4330x2155 mm 1430x4830x2155 mm 1430x5130x2155 mm
Mainh	
Weight	1560 / 1660 / 1950 / 2050 kg
Packing dimensions (HxWxD)	1500x3900x1900 mm 1500x4400x1900 mm 1500x4900x1900 mm 1500x5200x1900 mm
Volume	11,12 / 12,54 / 13,97 / 14,82 m³



Chest heated ironer with integrated feeder, folder, cross folder & stacker

CFFS 600



Features

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	CFFS 600
Roll diameter	600 mm
Chest	OOO HIIII
Length	950 mm
Width	2000 / 2500 / 3000 / 3300 mm
Ironing speed	2000 / 2500 / 3000 / 3500
Minimum	1,5 m/min
Maximum	6,5 - 14 m/min
Average output/production: 50% residual moisture	109 / 140 / 160 / 175 kg/h
Operation	
Maximum width of linen	Width of chest - 2%
Minimum temperature	150 ℃
Maximum temperature for polyester	175 ℃
Maximum temperature for nomex	200 ℃
Electric heating	
Fan motor	0,25 kW
Roll motor	1,5 kW
Roll motor (high speed option)	2,2 kW
Hydraulic pump motor	0,37 rpm
Oil circulation pump	2,2 kW
Heating	45 / 50 / 60 / 75 kW
220V/50Hz/3	150 / 150 / 180 / 250 A
380V/50Hz/3	80 / 80 / 100 / 125 A
Gas heating	
Pressure gas inlet	Minimum 20 mbar
Diameter gas inlet	3/4 "
Gas outlet	260 m³/h
	260 ℃
Throughput diameter	125 mm
220V/50Hz/3	80 A
380V/50Hz/3	40 A
Noise level	65 dB
Steam outlet	2000 04
	1200 m ³ /h
er i de la companya d	110 °C (T° 170 °C)
Throughput diameter	125 mm
Air intake	4501/ -
E	450 l/min
Diameter	1/2 "
Pressure	Minimum 6 bar 3900 m³/h
Air supply	*
Dimensions (HxWxD)	1535x3955x2245 mm 1535x4455x2245 mm 1535x4955x2245 mm 1535x5255x2245 mm
Weight	2100 / 2650 / 3000 / 3400 kg
Packing dimensions (HxWxD)	1675x4300x2160 mm 1675x4800x2160 mm 1675x5300x2160 mm 1675x5500x2160 mm
Volume	15,56 / 17,37 / 19,18 / 19,9 m³



Chest heated ironer with integrated feeder, folder, cross folder & stacker

CFFS 800



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	CFFS 800
Roll diameter	800 mm
Chest	OOO IIIII
Length	1440 mm
Width	2000 / 2500 / 3000 / 3300 mm
Ironing speed	2000 / 2000 / 0000 / 11111
Minimum	3 m/min
Maximum	12 - 16 m/min
Average output/production:	
50% residual moisture	152 / 189 / 227 / 250 kg/h
Operation	
Maximum width of linen	Width of chest - 2%
Minimum temperature	150 °C
Maximum temperature for polyester	175 °C
Maximum temperature for nomex	200 ℃
Electric heating	
Fan motor	0,75 kW
Roll motor	2,2 kW
Roll motor (high speed option)	4 kW
Hydraulic pump motor	0,37 rpm
Oil circulation pump	3 kW
Heating	60 / 75 / 90 / 90 kW
220V/50Hz/3	160 / 250 / 250 A
380V/50Hz/3	100 / 125 / 160 / 160 A
Gas heating	
Pressure gas inlet	Minimum 20 mbar
Diameter gas inlet	3/4 "
Gas outlet	260 m³/h
	260 °C
Throughput diameter	125 mm
220V/50Hz/3	80 A
380V/50Hz/3	40 A
Noise level	65 dB
Steam outlet	
	1400 m³/h
	110 °C (T° 170 °C)
Throughput diameter	125 mm
Air intake	
	450 l/min
Diameter	1/2 "
Pressure	Minimum 6 bar
Air supply	4500 m ³ /h
	1605x4145x2490 mm
Dimensions (HxWxD)	1605x4645x2490 mm 1605x5145x2490 mm 1605x5445x2490 mm
Weight	2630 / 3230 / 3530 / 3830 kg
	1745x4490x2160 mm 1745x4990x2160 mm
Packing dimensions (HxWxD)	1745x5490x2160 mm 1745x5790x2160 mm 1745x5790x2160 mm
Volume	16,92 / 18,81 / 20,69 / 21,82 m³